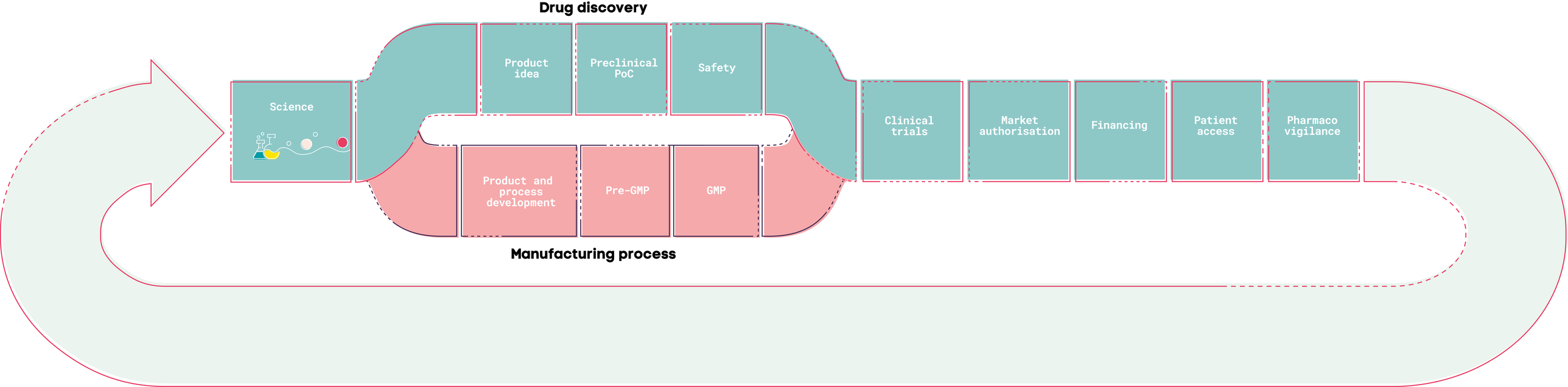
Drug discovery
Science
Product idea
Preclinical PoC
Safety
Product and process development
Pre-GMP
GMP
Manufacturing process
Clinical trials
Market authorisation
Financing
Patient access
Pharmaco vigilance